



KnotMaster

Groz-Beckert offers knotting machines and tying frames for every application - from standard requirements to special applications

Under the brand name KnotMaster, Groz-Beckert offers high-performance warp tying machines with efficient technology and simple operation for the most diverse range of applications. Customers benefit from rapid warp changes and reduced processing times for more efficient and cost-effective weaving preparation. Different models are available for standard requirements - as well as special applications.

Benefits

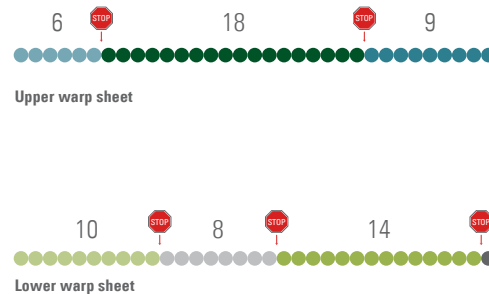
- User and service friendly modular systems
- Compact design
- Single and double knots
- Up to 600 knots per minute
- Yarn break detector

KnotControl

Machine operation via touchscreen

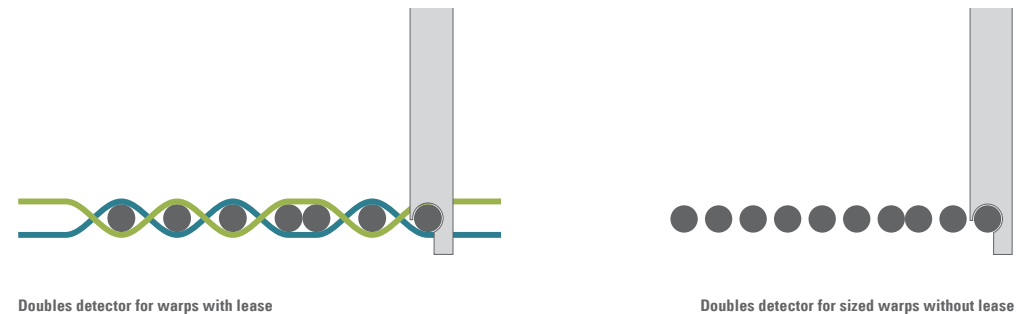


Repeat control programming example



Doubles detector

Mechanically with lease (optional electronic control for warps without lease)



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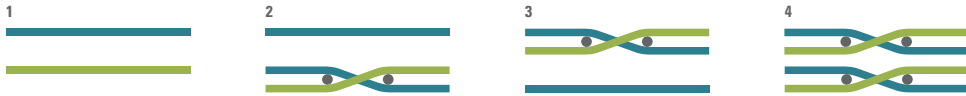
Variably adjustable knot ends

Up to 4 mm depending on the type of the machine and application



Tying methods

- 1) Upper warp sheet and lower warp sheet without lease
- 2) Upper warp sheet without lease and lower warp sheet with lease
- 3) Upper warp sheet with lease and lower warp sheet without lease
- 4) Upper warp sheet with lease and lower warp sheet with lease



Knoting machine-Overview

Designation		AS/3	TS/3	XS/3Q	RS/3	RSD/3	ZS/3	TS/3 TapeMaster
Material		<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Textured yarns ■ Stretch yarns ■ Steel wires 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Textured yarns ■ Stretch yarns ■ Steel wires ■ PP and PE tapes 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Fancy yarns (Bouclé, slub, chenille) 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Stretch yarns ■ Steel wires ■ Glass fiber 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Stretch yarns ■ Steel wires 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Kevlar ■ Glass fiber ■ Carbon fiber 	<ul style="list-style-type: none"> ■ Natural and synthetic fiber yarns ■ Mono- and multifilaments ■ Specially for tapes 3–7 mm and for extremely low-sley densities
Tying range ...	Ne	738,2–1,2	738,2–1,2	118,1–0,3	265,7–3	147,6–2,1	41,3–0,4	76,7–1,2
	Nm	1.250–2	1.250–2	200–0,5	450–5	250–3,5	70–0,7	130–2
	den	7–4.500	7–4.500	45–18.000	20–1.800	36–2.600	130–13.000	70–4.500
	dtex	8–5.000	8–5.000	50–20.000	22–2.000	40–2.900	145–14.000	76–5.000
Single knots		•	•	•	–	•	–	•
Double knots		–	–	–	•	•	•	–
Automatic repetition unit		•	•	•	•	•	•	•
Tying methods		4	4 optional	4	4 optional	3 optional	4 optional	2 (lease/clip optional)
Doubles detector (with lease)		•	•	•	•	•	•	–
Doubles detector (without lease)		optional	–	–	–	–	–	–
Yarn break detector		•	•	•	•	•	•	–
KnotControl		•	•	•	•	•	•	•
Knot counter		•	•	•	•	•	•	•

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